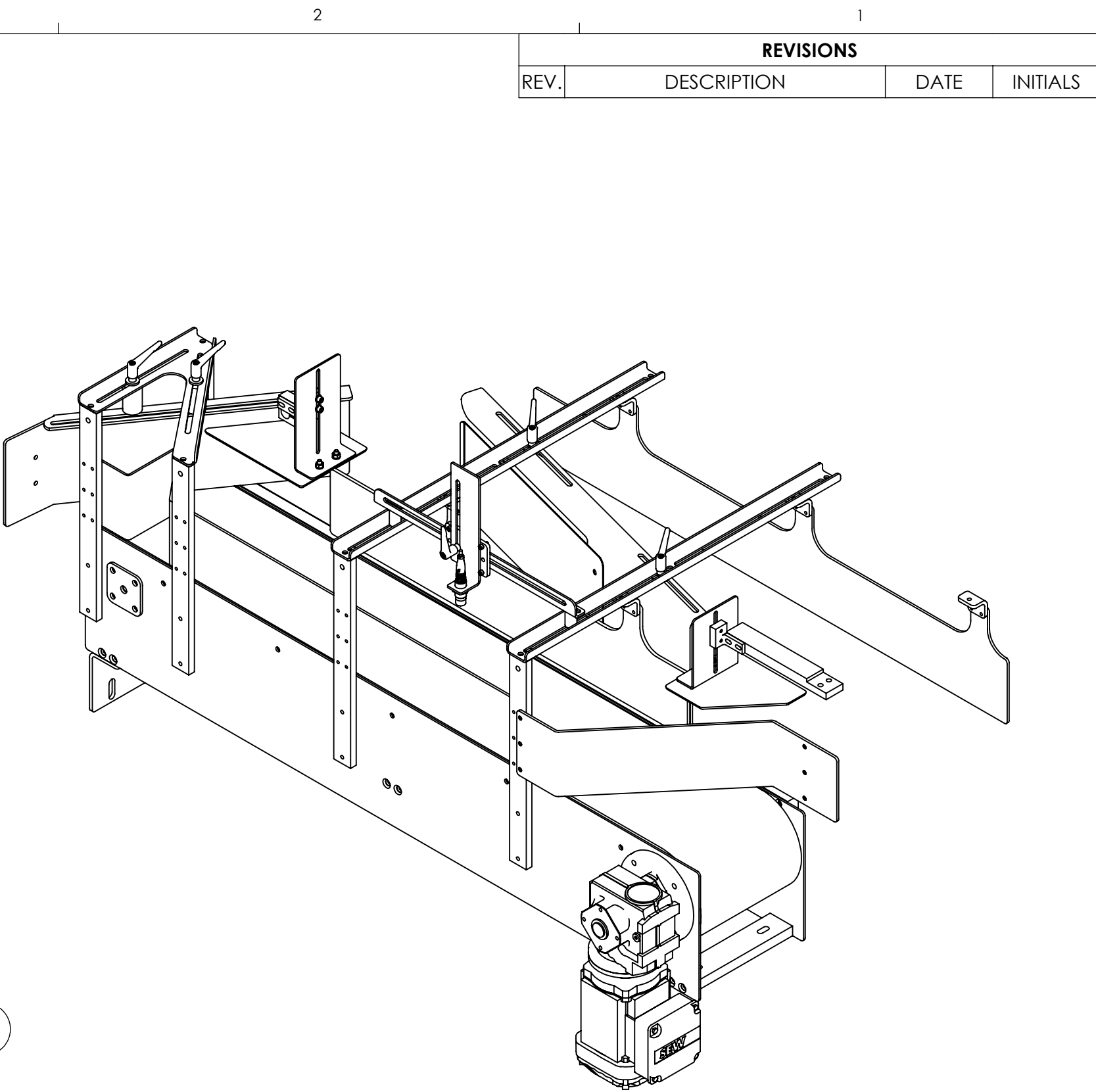
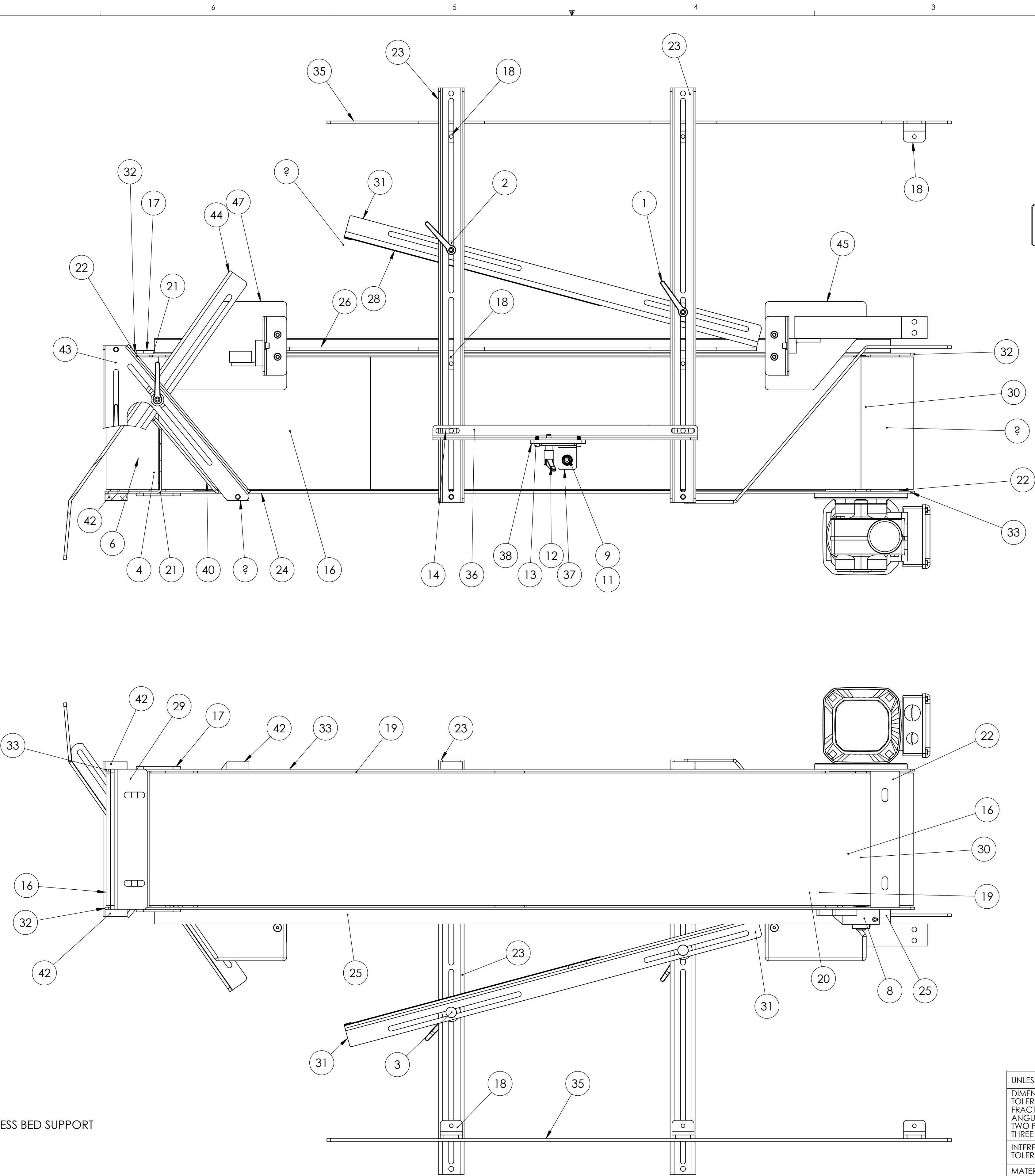


ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	4	60655K755	5/16"-18 X 3/8" DP, ADJUSTABLE HANDLE
2	2	92141A033	WASHER, FOR 1/2" SCREW
3	2	92356A581	5/16"-18 X 3/4" LG CARRIAGE BOLT, SQ. NECK
4	6	ENSP45-16-A	THIN LINE SPLIT SHAFT COLLAR, 1" BORE, .394 WIDE
5	3	KU8500-28T-11N KEYED BORE	8500 SERIES SPROCKET, 28T, 1" KEYED BORE, THERMOPLASTIC
6	3	KU8500-28T-11N IDLER BORE	8500 SERIES SPROCKET, 28T, 1" ROUND BORE, THERMOPLASTIC
7	1	SAF37DRN71M4_DH-480VAC-M2-77RPM-0.75 HOLLOW SHAFT-160MM-SIDE A-90-3	
8	1	SUCTFB 202-10	3-BOLT FLANGE BEARING, 5/8" BORE
9	1	V1-G-BKSM-PVC-U	M12 CABLE, STRAIGHT, 5M LG, 4-PIN
10	6	98126A647	ROUND SHIM, .03" THK, 1/4" ID, 3/8" OD
11	1	IGS278	INDUCTIVE PROX SENSOR, 18mm, UNSHIELDED, K=1, 15mm SENSING RANGE
12	1	60655K592	ADJUSTABLE HANDLE, 5/16"-18 X 3/4" LG STUD, ORANGE
13	4	SHCS, 10-32 x .50, STAINLESS STEEL	10-32 X 1/2" LG SHCS
14	2	92511A106	SPACER, .32 ID x .75 OD x 1.25, ALUM
15	2	98370A030	THICK FLAT WASHER FOR 3/8" SCREW
16	1	1702-105 RECIRC BELT	SERIES 8506 MAT TOP CHAIN, 9" WD, 118" LG, HP
17	2	MD-05-7601-00	INFEED IDLER MOUNT
18	5	MD-05-7637-00	LANE GUIDE BRACKET M
19	1	MD-05-7678-00	INFEED BED SUPPORT D
20	1	MD-05-7679-00	RECIRC BED A
21	1	MD-05-7681-00	RECIRC IDLER SHAFT
22	3	MD-05-7682-00	RECIRC LOWER CROSSBAR
23	2	MD-05-7685-00	LANE GUIDE SUPPORT F
24	1	MD-05-7692-00	RECIRC OUTSIDE GUIDE
25	1	MD-05-7694-00	RECIRC TRANSFER BAR
26	1	MD-05-7695-00	RECIRC CENTER GUIDE
27	1	MD-05-7697-00	SPRING DIVERTER A
28	1	MD-05-7699-00	SPRING DIVERTER B
29	1	MD-05-7720-00	RECIRC MOUNT BRACKET
30	1	MD-05-7728-00	RECIRC DRIVE SHAFT
31	1	MD-05-7796-00	MANUAL LANE DIVERTER - RH
32	1	MD-05-7797-00	RECIRC FRAME PANEL A - RH
33	1	MD-05-7798-00	RECIRC FRAME PANEL B - RH
34	1	MD-05-7812-00	TRANSFER EXIT GUIDE
35	1	MD-05-7815-00	LANE GUIDE 10
36	1	MD-05-7832-00	INFEED HIGH LEVEL MOUNT
37	1	MD-05-8040-00	HI-LEVEL PROX BRACKET
38	1	MD-05-8041-00	HI-LEVEL PROX BASE
39	1	MD-05-8651-00	CORNER GUIDE BRACE
40	1	MD-05-8652-00	CORNER GUIDE
41	2	MD-05-8653-00	GUIDE SPACER
42	5	MD-05-8656-00	UPRIGHT
43	1	MD-05-10327-00	GUIDE ADJ BRACKET
44	1	MD-05-10328-00	SPLITTER
45	1	MD-05-11103-00	CAN HOLD DOWN ASSY
46	1	MD-05-9917-00	SHAFT CLAMP SMALL GUIDE
47	1	MD-05-10522-00	CAN HOLD DOWN ASSY



NOTES:
1. .03" THICK SHIM IS LOCATED BETWEEN THE UHMW BED AND STAINLESS BED SUPPORT AT THE UNLOAD END.
USE STAINLESS STEEL HARDWARE UNLESS OTHERWISE SPECIFIED.

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UNLESS OTHERWISE SPECIFIED:		NAME		DATE		SWITCHBACK GROUP TITLE: RECIRCULATION CONVEYOR	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± .015 ANGULAR: MACH±0.5° BEND ±5° TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005		DRAWN	RB	6/24/20			
INTERPRET GEOMETRIC TOLERANCING PER:		DESIGNER					
		ENG APPR.					
MATERIAL		MFG APPR.				SIZE D	
		Q.A.					
		COMMERCIAL PART				DWG. NO.	
FINISH		EST. WEIGHT (lbs): 208.44				REV	
		DO NOT SCALE DRAWING				SHEET SCALE: 1:4	
						SHEET 1 OF 1	